



KEY #	Description	Qty / Unit	Part #
0'	0201 Standard Unit	-	0201-001
1	Main Frame	1	0201-002
2	Middle Frame	1	0201-003
3	Lower Frame	1	0201-004
4	Drive Shaft	1	0201-005
5	Gear	1	8901-013
6	Limit Switch Cam	2	8901-016
7	Motor Plate	1	0201-006
8	Motor, Phase III	1	1022
9	Motor Plate Block	1	8901-007
10	Toggle Clamp	1	8901-014A
11	Emergency Release Handle	1	8901-019
12	Red Ball Knob	1	8901-049
13	Motor Plate Stop	1	8901-020
14	Pivot Link	2	150-110
15	Pivot Arm	1	150-105
16	Tie Rod Right Door	1	150-125
17	Spring Rod Left Door	1	150-117
18	Clevis L.H. 7189	2	7189-006
19	Clevis R.H. 7189	2	7189-007
20	Clevis Pin 7189	4	7189-008
21	3/32x1 Cotter Pin	4	8901-037
22	3/8-24 Jam Nut L.H.	2	7189-010
23	3/8-24 Jam Nut R.H.	2	7189-011
24	Arm Spring	1	7189-009
25	3/16x3/4 Roll Pin	1	7189-015

26	Lower Frame Bushing	1	0201-007
27	Upper Frame Bushing	1	0201-008
28	Pivot Bushing	4	0201-009
29	Pivot Bushing Snap Ring	4	0201-010
30	Inner Drive Shaft Snap Ring	1	0201-011
31	Outer Drive Shaft Snap Ring	1	0201-012
32	Limit Switch	2	8901-018
33	Hella Relay	2	7189-017
34	Hella Wire Harness	1	0201-016
35	Red Spring	1	8901-040
36	1/2x2 Shoulder Bolt	1	8901-041
37	#806 Woodruff Key	2	8901-038
38	1/4-20x1/4 Socket Set Screw	4	8901-046
39	1/4-20x2 FHCS	2	8901-052
40	1/4-20x7/8 Coupling Nut	2	8901-043
41	3/8x1/4 Shoulder bolt	4	0201-013
42	Thin Washer	4	0201-014
43	Thick Washer	4	0201-015
44	1/4-20x3/4 FHCS	2	8901-042
45	1/4 Lock Washer	5	7189-013
46	5/16-18x1/2 SHCS	4	8901-044
47	1/4-20 Hex Nut	2	8901-045
48	1/4-20x1/2 Serr. Flange Hex Bolt	7	8901-048
49	6-32x1 1/2" SHCS	2	8901-047
50	10-32 Socket Set Screw	2	8901-050