



Model 7189-001 - [Parts list](#)

Key No.	Description (See Figure 1)	No. per Unit
1	7189-002 Main Frame	1
2	7189-003 Lower Frame	1
3	8901-004 Drive Shaft	1
4	8901-007 Motor Plate Block	1
5	8901-008 Moto Plate	1
6	8901-009 Motor Plate Guide (see note)	2
7	8901-012 Toggle Clamp Mount (see note)	1
8	8901-013 Gear	1
9	8901-014 Toggle Clamp	1
10	8901-019 Emergency Release Handle	1
11	8901-020 Stop	1
12	150-105 Pivot Arm	1
13	150-108 Bushing	4
14	150-109A Pivot Bracket R.H.	1
15	150-109B Pivot Bracket L.H.	1
16	150-110A Pivot Link R.H.	1
17	150-110B Pivot Link L.H.	1
18	150-115 Motor Spacer	2
19	150-125 Tie Right door	1

20	150-117 Spring Rod Left Door	1
21	Key, Woodruff #806	2
22	Motor (see note)	1
23	Clevis L.H.	2
24	Clevis R.H.	2
25	Clevis Pin	4
26	3/32 x 1 Cotter Pin	4
27	Spring	1
28	3/8-24 Jam Nut L.H.	2
29	3/8-24 Jam Nut R.H	2
30	1/4-20 x 3/8 Soc. Set Screw	2
31	Snap Ring	4
32	1/4-20 x 1/2 Pan Head Phillip	35
33	1/4 Lock Washer	35
34	Bushing (Frames)	2
35	Bushing (Motor)	1
36	Spring	1
37	3/8 x 1 Shoulder Bolt	1
38	1/2 Flat Washer	1
39	Ball Knob (Red)	1
40	1/8 x 1 Roll Pin	1
41	1/4-20 x 3/4 FHCS	4
42	10-32 x 3/8 SHSS	2
43	3/16 x 1/2 Roll Pins (see note)	5